

Roller Peeling Machines R-OW series

A Short Description of the DORNOW Roller Peeling Machines of the R-OW Production Series usable in the Potato and Vegetable Processing Industries as well as in the Fruit and Juice Industry

- 1. The machines are available with inner spaces, i.e. diameters of 500-, 600-, 900-, 1100, 1300, 1500 and up to 2500-mm = diameters of the built-in augers (screw conveyors). The length of the peeling rollers can be 3 or 4 m, with the smaller types 2 m, too. The diameter of the peeling rollers is approx. 150 mm (DORNOW supplies roller peeling machines with a diameter of the peeling rollers of approx. 100 mm)
- The construction of the machines of the R-OW production series offers a **broad** range of possibilities to optimise the desired peeling effect; this goes, too, for tubers and roots with a totally different skin structure: potatoes, celery roots, kohlrabi, sorted-out waste potatoes, fodder potatoes, new potatoes, cooked beetroot, carrots, onions, cassava roots, manioc roots, deep-frozen oranges and pineapple as well as many other roots and tubers.
- 3. The rollers (roller peelers) were constructed in such a way that both an **aggres-sive** peeling (when using bad or even scurfy raw material) and a **"gentle"** skinning (e.g. of new potatoes or cooked beetroot) is practicable. The granulation of the coating on the rollers has to be accordingly selected.
- 4. The **treads** (sections) on the surface of the rollers provide due to their three-dimensional functioning for a steady and constant whirling of the tubers and a largely smooth peeling. It was our intention to arrange the rollers in a stationary way which has many advantages.
- 5. Most of the products to be peeled allow peeling <u>without water/waste water</u>. This means, as a rule, considerable savings in costs. The peeling pulp produced, for example, when peeling potatoes, is collected at a central point in a chute and can

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be moved on by means of e.g. a pump. For non-floatable "dry" waste a screw conveyor (auger) or a conveyor belt is mounted beneath the machine.

- 6. The high performance capacities are achieved, accordingly, in one machine **of a piece** (it is not necessary to connect two or three smaller machines in a stepped arrangement). Thus, one gets less rotating parts and less spare parts are needed!
- 7. The **axles** of the peeling rollers of the DORNOW roller peeling machines of the R-OW production series have a large diameter. This preserves the bearings and guarantees a low-noise service. The **bearings** have a **double protection** against humidity and dirt and are outside the wet zone. They are, moreover, treated against oxidation.
- 8. The DORNOW roller peeling machines of the R-OW series have a very **sturdy** construction. They are predestinated for a 24-hours service. The low-noise operation of the machines is even guaranteed with fast rotating peeling rollers. The machines are extremely robust and have a very long service life!
- 9. No discontinuous system! The goods to be peeled are peeled in a **continuous process!**
- 10. Quick mounting and removing of peeling rollers by means of **quick exchange facility** for rollers. This is true for the models of the R-OW-A series.
- 11. The waste rate can be determined by the operator himself due to the fact that all processes (speeds of the peeling rollers and the screw conveyor = peeling time) allow **stepless control**!
- 12. Due to the possible **micro fine grain peeling** the potatoes can leave the machine so smooth as though peeled by steam peeling.
- 13. DORNOW roller peeling machines are also used for **re-peeling steam-peeled tubers and roots**.
- 14. Furthermore, the machines are used for the intentional downpeeling of (cheap) medium-sized potatoes to (more expensive) smaller potato sizes.
- 15. The dry-peeled fruits have small particles on them. If you wish to remove them, we can offer you various possibilities.

Pictures: On the web: dornow.de, "product information", section A-1.1.

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It was DORNOW who built the first roller peeling machines in Europe.

More than 25 years of experience in this field are at your service.

A list of interesting articles and essays regarding the topics of the preparation and processing of tubers and vegetables and associated specialist areas can be found at our Internet site at www.dornow.de, Treatises.

Review of your current peeling results or before the purchase of a peeling machine or system:

Realistic test peelings with the most diverse peeling systems, with the most diverse tubers and root vegetables, some fruit, with your raw produce are possible in our Peeling Test Center!

This paper contains non-committal notes. We do not lay claim to completeness. Alterations reserved. Our order confirmation, accepted by our customers, is in effect upon delivery. - The presentation of a new edition of this treatise will substitute for any previous versions.

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